

VENTURA PS 1.0 – DOORSHAFTS SERVICE KIT – P/N: KIT609

RH (no.3) + LH (no.4)
TYPICAL RH DOORSHAFT (shown)

EARLY VERSION

9

LATER VERSION

9A

Lg= 23.5mm

3
2
4
10
8

Viewed from inside vehicle

5
6
7
10
8

IMPORTANT CHECK >

Door rail
4-8 mm
Lower lever

KIT COMPONENT PARTS
THIS IS A DOUBLE DOORSHAFT/LEAF KIT, 1 REQUIRED PER DOUBLE DOOR SET

(2) H750 = GUIDE ROLLER ASSY x 2 Ø26x10	(7) A732 = M6 A2 WASHER x 4
(3) B706 = M10x40 FIXING BOLT x 2	(8) B689 = DOORSHAFT BEARING BUSH x 4
(5) C492 = VIBRATION DAMPER Ø20x15 x 2	(9) D803 = BOTTOM SUPPORT CATCH BLOCK x 2
(4) D760 = ROLLER SPACER BUSH x 2 Ø16 x 10 bore x 23.5 Lg	(9A) J405 = BOTTOM SUPPORT CATCH BLOCK x 2
(6) A760 = M6x16 FIXING BOLT x 2	(10) C625-0.5ML = LOCTITE 243 TREADLOCKER x 2 Supplied in a 0.5ml Vial for retaining items 3 & 6

(SINGLE SHAFT KIT = KIT602)

#ASSOCIATED CATCH PIN/WEDGE PLATES: **REF ONLY** NOT SUPPLIED IN KIT (AVAILABLE ON REQUEST) >

D545 LH CATCH PIN ON PLATE	D546 RH CATCH PIN ON PLATE	E097 LH CATCH PIN ON PLATE	E096 RH CATCH PIN ON PLATE
I275 LH CATCH WEDGE	I276 RH CATCH WEDGE	C924 CATCH PIN	M801 (CHECK IF REQD) GUIDE ROLLER SECURING KIT SEE DOC SME013E

IF IN DOUBT ON PART SELECTION - PLEASE CONTACT US WITH DETAILS FROM THE DOOR LABEL ATTACHED TO TOP OF LEAF >

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