











**VENTURA**
**IG4 – DOOR SHAFT SET SERVICE KIT**
**P/N: KIT607**

KIT COMPONENT PARTS			
# THIS IS FOR BOTH DOORSHAFTS (RH+LH)			
(1) F681 x 2 = TOP ARM Ø14 SPH BEARING		(8) I162 x 2 = LOWER DOORSHAFT BUSH	
(2) G756 x 2 = RETAINING CLIP		(9) VD6479 x 1= (I996) RH SLIDE PLATE KIT WITH SCREWS (4xH832)	
(3) L886 x 2 = PIVOT POINT BOLT		(10) VD6477 x 1= (I995) LH SLIDE PLATE KIT WITH SCREWS (4xH832)	
(4) L782 x 2 = FLAP BRACKET BUSH		<b>REF ONLY PART OF SLIDE PLATE KIT</b> (11) H832 = FLANGED SCREW M5x8	
(5) A497 x 2 = WASHER M12 NYLON		(12) H470 x 2 = IG PRECISION BOLT LOW	
(6) B253 x 2 = UPPER NYLON BEARING BUSH		(13) C625-0.5ML = LOCTITE 243 THREADLOCKER Supplied in a 0.5ml Vial for retaining items 3, 4, & A5	
(7) VA1000 x 2 = M16 NORD-LOCK RING			

**# ASSOCIATED PARTS x QTY PER DOOR LEAF/SHAFT >**

(A1) L778 x 1 = FLAP BRACKET		(A7) A808 x 2 = M8 SECURING NUT (BEARING BLOCK)	
(A2) L805 x 1 = DOORSHAFT BEARING BLOCK		(A8) D870 x 4 = M8 SK LOCKING DISK (BEARING BLOCK)	
(A3) L812 x 1 = M16 DOOR SHAFT ADJUST BOLT		S555 x 1 = FLAP SPRING	
(A4) M195 x 1 = BEARING BLOCK INNER BUSH		L744 x 2 = FLAP BEARING POINT	
(A5) A735 x 2 = M16 ADJUST BOLT SECURING NUTS		L745 x 2 = FLAP BEARING BUSH	
(A6) H425 x 2 = M8x35 HEX HD SCREW (BEARING BLOCK)			

IF IN DOUBT ON PARTS - PLEASE CONTACT US WITH DETAILS FROM THE SILVER DOOR LABEL ATTACHED ON END OF BOTTOM COVER &gt;

