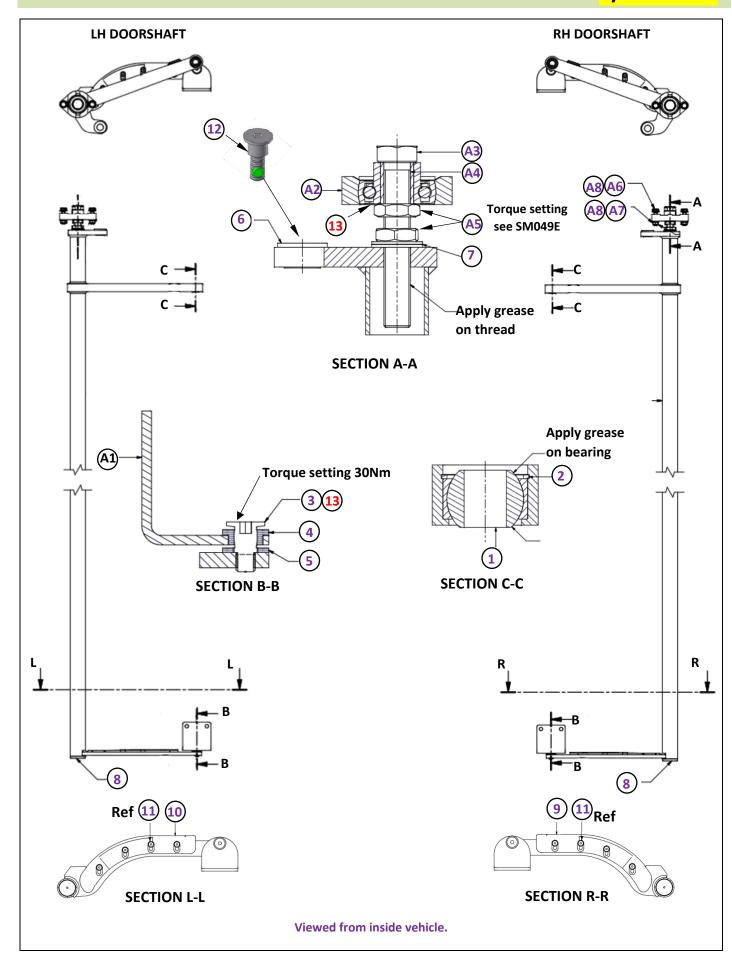




#### **VENTURA**

## **IG4 – DOOR SHAFT SET SERVICE KIT**

**P/N: KIT607** 







Last updated: 16/10/2024

## **VENTURA**

# IG4 – DOOR SHAFT SET SERVICE KIT P/N: KIT607

KIT COMPONENT PARTS				
# THIS IS FOR BOTH DOORSHAFTS (RH+LH)				
(1) F681 x 2 = TOP ARM Ø14 SPH BEARING		(8) I162 x 2 = LOWER DOORSHAFT BUSH		
(2) G756 x 2 = RETAINING CLIP	$\bigcirc$	(9) VD6479 x 1= (1996) RH SLIDE PLATE KIT WITH SCREWS (4xH832)		
(3) L886 x 2 = PIVOT POINT BOLT		(10) VD6477 x 1= (1995) LH SLIDE PLATE KIT WITH SCREWS (4xH832)		
(4) L782 x 2 = FLAP BRACKET BUSH	0	REF ONLY PART OF SLIDE PLATE KIT (11) H832 = FLANGED SCREW M5x8		
(5) A497 x 2 = WASHER M12 NYLON	0	(12) H470 x 2 = IG PRECISION BOLT LOW		
(6) B253 x 2 = UPPER NYLON BEARING BUSH		(13) C625-0.5ML = LOCTITE 243 THREADLOCKE Supplied in a 0.5ml Vial for retaining items 3, 4, & A5	R	
(7) VA1000 x 2 = M16 NORD-LOCK RING	0			

#### # ASSOCIATED PARTS x QTY PER DOOR LEAF/SHAFT >

(A1) L778 x 1 = FLAP BRACKET	(A7) A808 x 2 = M8 SECURING NUT (BEARING BLOCK)	
(A2) L805 x 1 = DOORSHAFT BEARING BLOCK	(A8) D870 x 4 = M8 SK LOCKING DISK (BEARING BLOCK)	
(A3) L812 x 1 = M16 DOOR SHAFT ADJUST BOLT	S555 x 1 = FLAP SPRING	
(A4) M195 x 1 = BEARING BLOCK INNER BUSH	L744 x 2 = FLAP BEARING POINT	
(A5) A735 x 2 = M16 ADJUST BOLT SECURING NUTS	L745 x 2 = FLAP BEARING BUSH	0
(A6) H425 x 2 = M8x35 HEX HD SCREW (BEARING BLOCK)	)	

IF IN DOUBT ON PARTS - PLEASE CONTACT US WITH DETAILS FROM THE SILVER DOOR LABEL ATTACHED ON END OF BOTTOM COVER >

Serial No. 22D123456 Customer P/N: 123,456,789 Ventura P/N:VD9999