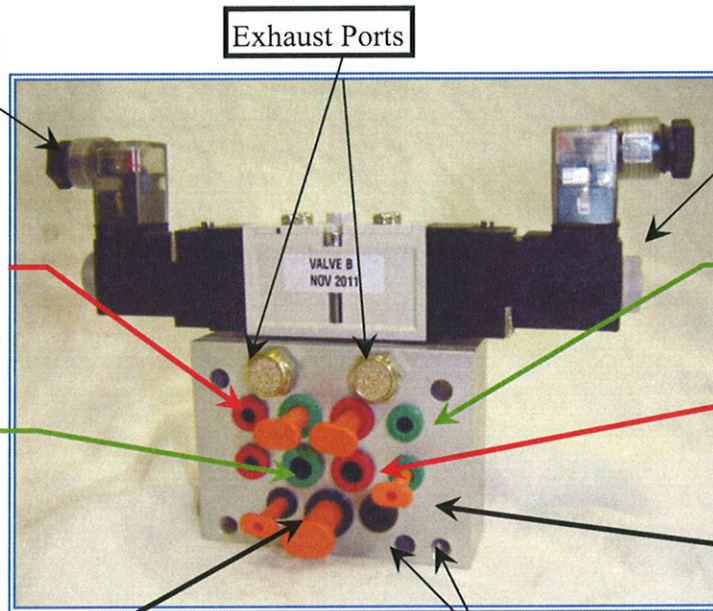


**VAL002U. (24v)DOUBLE SOLENOID AIRBLEED
SPOOL VALVE INSTALLATION & SPECIFICATION**



Plug Fitted With LED Indication & Power Suppression Orientated To Suit

Output To OPEN Buttons 4mm Push In (RED)

Output To Front Of Cylinder's 6mm Push In (GREEN)

Air Supply Port In.6mm, or 8mm with 4mm take off. Normal Working Pressure 5.5 to 6.5 Bar

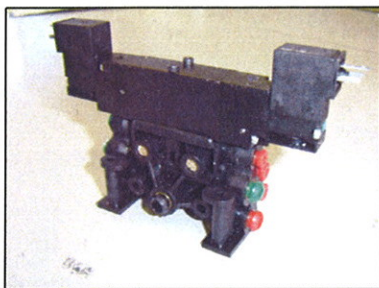
Type Fixing Holes Plain For M4 or M5 & Tapped for M6

Coils Can Be Orientated To Suit

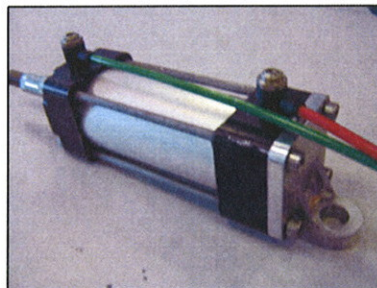
Output To CLOSE Buttons 4mm Push In (GREEN)

Output To Rear Of Cylinder's 6mm Push In (RED)

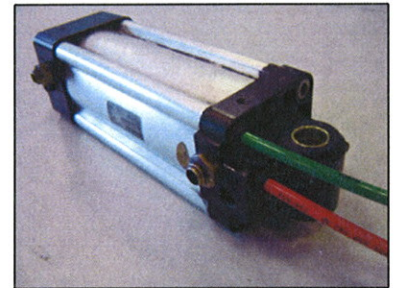
Remove OR Add Blanking Plugs To Suit



Example of side ported valve
Follow same colour coding to cylinder(ram)



Example of front & rear ported cylinder(ram)
Follow colour coding



Example of rear ported cylinder(ram)
Follow colour coding

<p>Valve Specification</p> <p>Pressure Range 1.5 – 10 bar Sectional Area 16.0 Response Time 25ms min Frequency 5c/sec Lubrication Not required Manual Override Push Button Flow rate 900 LTR/M @ 5bar</p>	<p>Materials</p> <p>Valve Body Die-cast aluminium Spool Aluminium Seals NBR Spring Stainless Cap Zinc Pressure Die-Cast Pilot Parts Glass Filled Nylon Armature Stainless Steel Armature Seals Viton</p>	<p>Coil Specification</p> <p>Removal coils Quick replacement Voltage DC 24v(12v) -10% + 15% of rated Coil test by TDS 32 voltages over 10 hour period Result operation of valve unimpeded Coil Insulation Class F-Class or equivalent Holding Power 2.5 Watt, for 24/12v. DC Off min. Residual V10% or less</p> <p><u>Plugs</u> Fitted with power LED indication Fitted with power suppression</p> <p><u>Materials</u> Moulding Glass Pressure Nylon Indicator Cap Polycarbonate</p>
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