

TDS PRODUCT IMAGE SHEET >

**VENTURA – RAPID PLUG SLIDER – DOOR MECHANISM & CONTROLS**

Image	TDS Part Number & Description	ORION Parts (FITTED TO DOOR TYPE)
	<p><b>A160</b> OBSTRUCTION DETECTION UNIT ASSY</p>	<p><b>A160</b> Ventura BLUEBIRD PNEUMATIC</p>
	<p><b>A368</b> MICROSWITCH OPEN/CLOSE ROLLER NC/NO</p>	<p><b>A368</b> Ventura BLUEBIRD PNEUMATIC</p>
	<p><b>B523</b> BEARING BUSH 16x22x15 NYLON</p>	<p><b>B523</b> Ventura BLUEBIRD PNEUMATIC</p>
	<p><b>B708</b> BEARING BUSH Ø12.7x10x16</p>	<p><b>B708</b> Ventura BLUEBIRD PNEUMATIC, MELLOR ORION ELECTRIC/MANUAL RELEASE</p>
	<p><b>B712</b> BALL JOINT M8 LH</p>	<p><b>B712</b> Ventura BLUEBIRD PNEUMATIC</p>

 <p>C 2 4 9</p>	<p><b>C249</b> PRESSURE SWITCH NO-4bar M12x1.5</p>	<p><b>C249</b> <i>Ventura</i> BLUEBIRD ORION (ELEC RS)</p>
 <p>C334</p>	<p><b>C334</b> PRESS SWITCH NC 4BAR</p>	<p><b>C334</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>C290</b> FORK JOINT 8x16 M8</p>	<p><b>C290</b> <i>Ventura</i> ALL ORIONS</p>
	<p><b>C727</b> ACTUATOR BRACKET L</p>	<p><b>C727</b> <i>Ventura</i></p>
	<p><b>E766</b> Connector 21 Pole AMP 1-967625-3</p>	<p><b>E766</b> <i>Ventura</i></p>
	<p><b>E767</b> Connector 21 Pole AMP 1-967630-1</p>	<p><b>E767</b> <i>Ventura</i></p>
	<p><b>H096</b> PIVOT BOLT M12</p>	<p><b>H096</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>

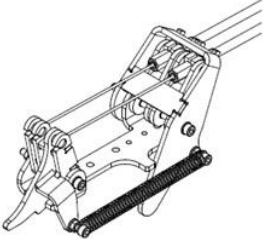
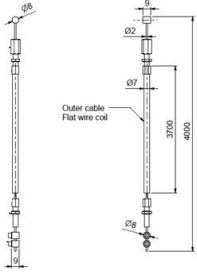

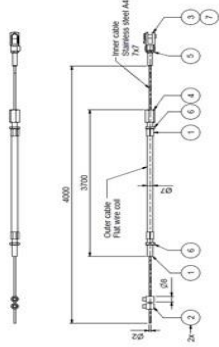
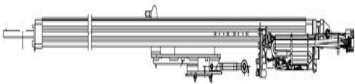
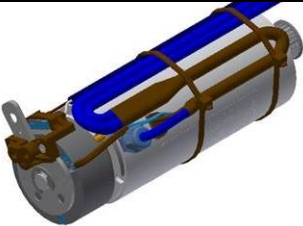

	<p><b>H109</b> CONNECTING ROD M8</p>	<p><b>H109</b> <i>Ventura</i> ALL ORIONS</p>
	<p><b>H780</b> GUIDE RING - SPIRAL CABLE</p>	<p><b>H780</b> <i>Ventura</i> ALL BLUEBIRD ORIONS</p>
	<p><b>H818</b> LINEAR BEARING 40MM</p>	<p><b>H818</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
 <p>I026</p>	<p><b>I026</b> TUBE RESTRICTOR 6/4 - 1.7MM</p>	<p><b>I026</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>
	<p><b>I226</b> ELEC PUSH BUTTON, N/O</p>	<p><b>I226</b> <i>Ventura</i> BLUEBIRD ORION (ELEC RS), MELLOR ORION ELECTRIC/MANUAL RELEASE</p>
	<p><b>I653</b> BEARING BUSH (N013)</p>	<p><b>I653</b> <i>Ventura</i> ALL ORIONS</p>
	<p><b>J278</b> SPIRAL CABLE ASSY - ORION RS</p>	<p><b>J278</b> <i>Ventura</i> ALL BLUEBIRD ORIONS WB NBFL PLAT RS</p>

 <p>J463</p>	<p><b>J463</b> SLOW START VALVE ASSY</p>	<p><b>J463</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>
 <p>L061</p>	<p><b>L061</b> EMERGENCY BUTTON YELLOW N.O</p>	<p><b>L061</b> <i>Ventura</i> BLUEBIRD ORION (ELEC RS)</p>
	<p><b>L062</b> COVER EMERG BUTTON YELLOW EXTERIOR</p>	<p><b>L062</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>
 <p>L063</p>	<p><b>L063</b> COVER EMERG BUTTON YELLOW INTERIOR</p>	<p><b>L063</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>
	<p><b>L269</b> RODLESS CYLINDER 32x1100 DGC # BASE CYLINDER OF N013 ASSY</p>	<p><b>L269</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>L312</b> MICROSWITCH RS ELEC</p>	<p><b>L312</b> <i>Ventura</i> BLUEBIRD ORION (ELEC RS)/MANUAL RELEASE</p>

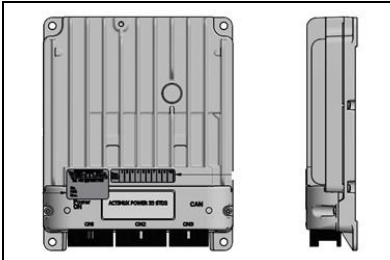
	<p><b>L317</b> CABLE LOOM ADAPTER 2/12 POLE</p>	<p><b>L317</b> <i>Ventura</i> Mellor Orion Electric</p>
	<p><b>L876</b> EMERG OPEN BUTTON N-O YELLOW</p>	<p><b>L876</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>M117</b> RS CONNECTING ROD M8 x 955 ASSY</p>	<p><b>M117</b> <i>Ventura</i> ALL ORIONS</p>
	<p><b>M386</b> BUZZER 12V DC</p>	<p><b>M386</b> <i>Ventura</i> ALL BLUEBIRD ORIONS</p>
	<p><b>M466</b> 5/2 VALVE 12V DC BI-STABLE</p>	<p><b>M466</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>M468</b> CABLE LOOM</p>	<p><b>M468</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>
	<p><b>M491</b> PUSH BUTTON BLACK N.O</p>	<p><b>M491</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, MELLOR ORION ELECTRIC/MANUAL RELEASE</p>

	<p><b>M492</b> COVER EMERGENCY BUTTON GREEN EXTERIOR</p>	<p><b>M492</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>M494</b> PUSH BUTTON EMERGENCY GREEN ELEC</p>	<p><b>M494</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>N013</b> RODLESS CYLINDER 32x1100</p>	<p><b>N013</b> <i>Ventura</i> BLUEBIRD PNEUMATIC (EARLY)</p>
	<p><b>N446</b> THREAD ROD ASSY M6x60</p>	<p><b>N446</b> <i>Ventura</i></p>
	<p><b>P563</b> FILTER REGULATOR ASSY 6MM CONNECTIONS</p>	<p><b>P563</b> <i>Ventura</i> BLUEBIRD PNEUMATIC</p>
	<p><b>R643</b> CYLINDER 32x1085 -RS1100 LH  # BASE CYLINDER = Q342 TDS REFURB SERVICE = R643-RK</p>	<p><b>R643</b> <i>Ventura</i> BLUEBIRD PNEUMATIC (LATER)</p>
 <p style="text-align: center;">Q331</p>	<p><b>Q331</b> 5/2 EMERGENCY VALVE</p>	<p><b>Q331</b> <i>Ventura</i> BLUEBIRD PNEUMATIC, BLUEBIRD ORION (ELEC RS)</p>

	<p><b>Q348</b> DRIVE BRACKET (R643)</p>	<p><b>Q348</b> <i>Ventura</i></p>
<p>Q672 - Pneumatic brake</p>	<p><b>Q672</b> ELECTROMOTOR 12V</p>	<p><b>Q672</b> <i>Ventura</i> <b>BLUEBIRD ORION (ELEC RS)</b></p>
	<p><b>Q792</b> RUBBER LINED 18MM P CLIP</p>	<p><b>Q792</b> <i>Ventura</i></p>
	<p><b>S685</b> END STOP ASSY</p>	<p><b>S685</b> <i>Ventura</i> <b>BLUEBIRD ORION (ELEC RS)/MANUAL RELEASE</b></p>
	<p><b>S840</b> 5/2 VALVE 12VDC ASSY</p>	<p><b>S840</b> <i>Ventura</i> <b>BLUEBIRD ORION (ELEC RS)</b></p>
	<p><b>T129</b> ELEC DOOR CONTROLLER</p> <p>#2017 – UPGRADING TO VA8616 <b>NOTE WIRING RE-PIN REQUIRED</b></p>	<p><b>T129</b> <i>Ventura</i> <b>BLUEBIRD ORION (ELEC RS)</b></p>
	<p><b>U423</b> CABLE LOOM RS</p>	<p><b>U423</b> <i>Ventura</i> <b>BLUEBIRD ORION (ELEC RS)</b></p>

	<p><b>VA5470</b>  <b>MANUAL EMERGENCY DEVICE</b>                  # CABLE ASSYS = VA6278                  # REPLACED BY VA7860</p>	<p><b>VA5470</b> <i>Ventura</i>                  MELLOR ORION RS ELEC                  MANUAL EMERG RELEASE</p>
	<p><b>VA6278</b>  <b>EMERGENCY CABLE ASSY</b>                  (USED WITH VA5470 DEVICE)</p>	<p><b>VA6278</b> <i>Ventura</i>                  MELLOR ORION RS ELEC                  MANUAL EMERG RELEASE</p>
	<p><b>VA7680</b>  <b>MANUAL EMERGENCY DEVICE</b>                  # CABLE ASSYS = VA7083</p>	<p><b>VA7680</b> <i>Ventura</i>                  MELLOR ORION RS ELEC                  MANUAL EMERG RELEASE                  # LATEST</p>
	<p><b>VA7083</b>  <b>EMERGENCY CABLE ASSY (FORK)</b>                  (USED WITH VA7680 DEVICE)</p>	<p><b>VA7083</b> <i>Ventura</i>                  MELLOR ORION RS ELEC                  MANUAL EMERG RELEASE                  # LATEST</p>
	<p><b>VA6195</b>  <b>ELECTRIC ACTUATOR 32x1065</b></p>	<p><b>VA6195</b> <i>Ventura</i>                  MELLOR ORION ELECTRIC/MANUAL                  RELEASE</p>
 <p>VA6199 - Manual brake</p>	<p><b>VA6199</b>  <b>ELECTROMOTOR 12V –                  MANUAL BRAKE</b></p>	<p><b>VA6199</b> <i>Ventura</i>                  MELLOR ORION ELECTRIC/MANUAL                  RELEASE</p>
	<p><b>VA6346</b>  <b>LATCHING RELAY</b></p>	<p><b>VA6346</b> <i>Ventura</i>                  MELLOR ORION ELECTRIC/MANUAL                  RELEASE</p>

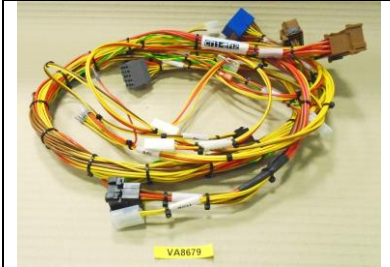




## VA8616

DOOR CONTROLLER (RS)

# 2017 REPLACING T129



## VA8679

CABLE LOOM

**VA8616** *Ventura*  
MELLOR ORION ELECTRIC/MANUAL  
RELEASE

**VA8679** *Ventura*  
MELLOR ORION ELECTRIC/MANUAL  
RELEASE